

Raw Material and Energy Surcharges 2019 - USD/lb.

(applicable at time of shipment)



If an alloy you purchase is not listed, call Carpenter within the U.S. at 800-654-6543.
Outside the U.S., call 1-610-208-2000, press 2 for Customer Service.

STAINLESS STEELS

Alloy Description	Dec'18	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
CarTech® 15-15HS® Stainless	0.81	0.69										
CarTech® 15-15LC® Modified Stainless	0.81	0.70										
CarTech® 20Cb-3® Stainless	1.91	1.78										
CarTech® 20Mo-6® Stainless	2.26	2.11										
CarTech® 302HQ-FM® Stainless	0.72	0.64										
CarTech® 316L-SCQ® Stainless	1.07	0.99										
CarTech® 13-8 Stainless	0.80	0.81										
CarTech® 15Cr-5Ni	0.62	0.57										
CarTech® 18Cr-2Ni-12Mn	0.61	0.52										
CarTech® 18Cr-3Ni-12Mn	0.67	0.57										
CarTech® 21Cr-6Ni-9Mn	0.76	0.65										
CarTech® 22Cr-13Ni-5Mn	1.16	1.05										
CarTech® 275 Stainless	0.76	0.77										
CarTech® 302HQ-SFQ Stainless	0.72	0.64										
CarTech® Custom 631 (17Cr-7Ni)	0.64	0.57										
CarTech® 15-7PH Stainless	0.87	0.80										
CarTech® Custom 630 (17Cr-4Ni) Stainless	0.59	0.53										
CarTech® No. 5-F Stainless (Type 416 Mod)	0.37	0.33										
CarTech® 302 Stainless	0.68	0.60										
CarTech® 303 Stainless	0.68	0.60										
CarTech® 303 Se Stainless	0.68	0.60										
CarTech® 304/304L Stainless	0.74	0.66										
CarTech® 305 Stainless	0.74	0.72										
CarTech® 309 Stainless	0.93	0.82										
CarTech® 310 Stainless	1.19	1.06										
CarTech® 316/316L Stainless	1.04	0.96										
CarTech® 316L Stainless	1.04	0.96										
CarTech® 321 Stainless	0.77	0.69										

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Alloy Description	Dec'18	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
CarTech® 347 Stainless	0.78	0.69										
CarTech® 403 Stainless	0.37	0.33										
CarTech® 410 Stainless	0.37	0.33										
CarTech® 416 Stainless	0.37	0.33										
CarTech® 416 (No. 5) Stainless	0.37	0.33										
CarTech® 416 RS Stainless	0.37	0.33										
CarTech® 416BQ Stainless (No. 5BQ)	0.37	0.33										
CarTech® 420 Stainless	0.37	0.33										
CarTech® 420 Mod Stainless	0.37	0.33										
CarTech® 420F Stainless	0.37	0.33										
CarTech® 430 Stainless	0.34	0.35										
CarTech® 430F Stainless	0.41	0.35										
CarTech® 430FR Stainless	0.41	0.35										
CarTech® 431 Stainless	0.47	0.41										
CarTech® 434 Stainless	0.52	0.47										
CarTech® 440A Stainless	0.41	0.35										
CarTech® 440C Stainless	0.41	0.35										
CarTech® 440F-Se Stainless	0.41	0.35										
CarTech® 446 Stainless	0.48	0.40										
CarTech® 204-Cu Stainless	0.71	0.65										
CarTech® Consumet® 304L-SCQ	0.68	0.60										
CarTech® Custom 450® Stainless	0.71	0.65										
CarTech® Custom 455® Stainless	0.62	0.63										
CarTech® Custom 465® Stainless	0.77	0.77										
CarTech® Custom 475™ Stainless	3.52	2.96										
CarTech® Custom Flo 302HQ Stainless	0.72	0.64										
CarTech® EnduraMet® 2205 Stainless	0.96	0.88										
CarTech® Gall-Tough® PLUS Stainless	0.86	0.76										
CarTech® Gall-Tough® Stainless	0.56	0.49										
CarTech® 15Cr-5Ni Project 70+® Stainless	0.62	0.57										
CarTech® Custom 630 Project 70+® Stainless	0.63	0.57										

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CarTech® 303 Project 70+® Escomatic Quality	0.72	0.64										
CarTech® 303 Project 70+® Stainless	0.72	0.64										
CarTech® 304/304L Project 70+® Stainless	0.74	0.66										
CarTech® 316/316L Project 70+® Stainless	1.08	1.00										
CarTech® 416 Project 70+® Stainless	0.37	0.33										
CarTech® Pyrowear® 675 Stainless	2.49	2.11										
CarTech® SCF 19® Alloy	1.54	1.44										
CarTech® 304H Stainless	0.70	0.62										
CarTech® 410 Mod Stainless	0.37	0.33										
CarTech® TrimRite® Stainless	0.48	0.44										
CarTech® 409Cb Stainless	0.36	0.33										
CarTech® 409Cb High Nickel Stainless	0.39	0.35										
CarTech® 2507 Super Duplex Stainless	1.07	0.99										
CarTech® Ni-Cu K500	3.03	2.88										

AEROSPACE AND HIGH TEMPERATURE ALLOYS

Alloy Description	Dec'18	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
CarTech® A-286 Alloy	1.54	1.42										
CarTech® Alloy 2 (159 ALY / MP159)	20.05	19.21										
CarTech® 636 (422 SS)	1.12	1.02										
CarTech® Greek Ascology (418 SS)	1.14	0.93										
CarTech® L-605 Alloy	23.54	19.23										
CarTech® Waspaloy	7.95	6.96										
CarTech® 350 (Pyromet® 350)	0.86	0.80										
CarTech® 355 (Pyromet® 355)	0.85	0.79										
CarTech® 41 (Pyromet® 41)	7.68	6.88										
CarTech® 600 (Pyromet® 600)	2.46	2.36										
CarTech® 625 (Pyromet® 625)	4.23	4.18										
CarTech® 680 (Pyromet® 680)	4.49	4.27										
CarTech® 706 (Pyromet® 706)	2.30	2.28										
CarTech® 718 (Pyromet® 718)	3.32	3.28										

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CarTech® 720 (Pyromet® 720)	8.29	7.14										
CarTech® 80A (Pyromet® 80A)	2.78	2.68										
CarTech® 882 (Pyromet® 882)	0.55	0.51										
CarTech® 901 (Pyromet® 901)	2.52	2.50										
CarTech® CTX-1 (Pyromet® CTX-1)	6.84	5.78										
CarTech® CTX-3 (Pyromet® CTX-3)	6.67	5.68										
CarTech® CTX-909 (Pyromet® CTX-909)	6.66	5.67										
CarTech® X-750 (Pyromet® X-750)	2.45	2.35										
CarTech® Thermo-Span® Alloy	12.41	10.42										
CarTech® 286-LNi Alloy	1.34	1.22										

MAGNETIC, CONTROLLED EXPANSION AND ELECTRICAL ALLOYS

Alloy Description	Dec'18	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
CarTech® 485 Alloy	1.84	1.70										
CarTech® 22-3 High Thermal Expansion	1.02	0.96										
CarTech® Electrical Iron	0.27	0.27										
CarTech® Glass Sealing "42-6"	1.74	1.63										
CarTech® Glass Sealing 42	1.63	1.54										
CarTech® Glass Sealing 52	1.95	1.83										
CarTech® High Permeability "49"® Alloy	1.80	1.69										
CarTech® HyMu "80"® Alloy	3.30	3.12										
CarTech® HyMu "80"® Mark II Alloy	3.30	3.12										
CarTech® HyMu "80"® Mark III Alloy	3.30	3.12										
CarTech® HyMu "800"	3.39	3.21										
CarTech® Invar 36 Alloy	1.47	1.38										
CarTech® Low Expansion "42"® Alloy	1.63	1.54										
CarTech® Low Expansion "42"® Thermostat	1.63	1.54										
CarTech® Low Expansion 43-PH	1.67	1.62										
CarTech® Nickel 200 Alloy	3.51	3.35										
CarTech® Nickel 201 Alloy	3.51	3.28										
CarTech® Nickel 205 Alloy	3.51	3.28										

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CarTech® Silicon Core Iron "A-FM"	0.22	0.22										
CarTech® Silicon Core Iron "B"	0.26	0.26										
CarTech® Silicon Core Iron "B-FM"	0.26	0.26										
CarTech® Temperature Compensator "30"® Type 2	1.19	1.12										
CarTech® Temperature Compensator "30"® Type 4	1.19	1.12										
CarTech® Temperature Compensator "32"	1.27	1.20										
CarTech® Chrome Core® 8-FM Alloy	0.37	0.34										
CarTech® Chrome Core® 12-FM Alloy	0.40	0.36										
CarTech® Chrome Core® 13-FM	0.41	0.37										
CarTech® Chrome Core® 13-XP	0.90	0.82										
CarTech® Chrome Core® 18-FM Alloy	0.61	0.56										
CarTech® Free-Cut Invar "36"® Alloy	1.47	1.38										
CarTech® High Expansion 20Ni-6Mn	0.99	0.94										
CarTech® High Expansion 72	2.78	2.51										
CarTech® Hiperco® 27 Alloy	10.12	8.33										
CarTech® Hiperco® 50 Alloy	19.28	15.86										
CarTech® Hiperco® 50 HS Alloy	19.28	15.79										
CarTech® Hiperco® 50A Alloy	19.28	15.86										
CarTech® Hy Mu 77 Alloy	2.89	2.70										
CarTech® Hy-Ra "49"® Alloy	1.80	1.69										
CarTech® Kovar® Alloy	6.07	4.89										
CarTech® MagneDur® 20-4 Alloy	1.34	1.30										
CarTech® No. 1 JR® Type 1 Alloy	0.37	0.33										
CarTech® No. 1 JR® Type 2 Alloy	0.37	0.33										
CarTech® Rotelloy 3 Alloy	19.28	15.86										
CarTech® Rotelloy 8 Alloy	19.28	15.79										
CarTech® Thermocouple Iron Type JP	0.19	0.19										
CarTech® Mumetal	3.30	3.13										
CarTech® Hypocore	1.62	1.35										
CarTech® High Expansion 25-8	1.16	1.08										
CarTech® Low Expansion 50	1.87	1.82										

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CarTech® Low Expansion 40	1.61	1.51										
CarTech® Low Expansion 45	1.70	1.60										
CarTech® High Expansion 19-7	1.70	0.89										
CarTech® High Expansion 19-2	0.94	0.88										

MEDICAL ALLOYS

Alloy Description	Dec'18	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
CarTech® BioDur® 108 Alloy	0.71	0.67										
CarTech® BioDur® 22Cr-13Ni-5Mn Stainless	1.16	1.05										
CarTech® BioDur® 316LS Stainless	1.14	1.11										
CarTech® BioDur® 470/Custom 470	0.76	0.76										
CarTech® BioDur® Carpenter CCM® Alloy	24.98	20.84										
CarTech® BioDur® TrimRite® Stainless	0.48	0.44										
CarTech® Micro-Melt® BioDur® Carpenter CCM® Alloy	24.98	20.84										
CarTech® Micro-Melt® BioDur® CCM Plus®	23.82	19.83										
CarTech® Micro-Melt® BioDur® CCM LS Alloy	24.98	20.84										

CORROSION-RESISTANT ALLOYS

Alloy Description	Dec'18	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
CarTech® Alloy C-276	6.51	6.21										
CarTech® MP35N* Alloy	20.56	18.49										
CarTech® MP35N* Alloy (Tubing)	41.11	36.97										
CarTech® Ni-Cu 400	3.17	3.02										
CarTech® Ni-Cu 405	3.17	3.02										
CarTech® Custom Age 625 PLUS® Alloy	4.08	4.02										
CarTech® 925	2.80	2.70										

*MP35N is a trademark of SPS Technologies, Inc.

BEARING AND GEAR STEELS

Alloy Description	Dec'18	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
CarTech® 52100	0.41	0.39										

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CarTech® 52100T2	0.39	0.39										
CarTech® Aero-A6	0.57	0.55										
CarTech® BG-42	2.32	2.25										
CarTech® CBS 223	1.16	1.12										
CarTech® CBS 600	0.66	0.65										
CarTech® CBS50Nil	2.34	2.27										
CarTech® CSS-42L	6.23	5.86										
CarTech® Dynaflex	1.02	0.99										
CarTech® L-6490	1.83	1.78										
CarTech® Lesco® 53	1.20	1.18										
CarTech® Pyrowear® Alloy 53	1.20	1.18										
CarTech® M-50	2.05	2.00										
CarTech® QC61	7.24	6.74										
CarTech® QC64	6.80	6.35										

ALLOY STEELS

Alloy Description	Dec'18	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
CarTech® 16NCD13	0.54	0.53										
CarTech® 300M	0.56	0.55										
CarTech® 3311	0.52	0.50										
CarTech® 35NCD16	0.49	0.50										
CarTech® 4130 , 4140, 4150	0.40	0.40										
CarTech® 4319, 4320, 4343	0.48	0.47										
CarTech® 4330+V, 4335+V	0.57	0.56										
CarTech® 4340 VV	0.51	0.50										
CarTech® 4340	0.48	0.47										
CarTech® 4340L	0.53	0.52										
CarTech® 4340L+	0.58	0.56										
CarTech® 6150	0.54	0.53										
CarTech® 8620	0.41	0.41										
CarTech® 9310 V V	0.55	0.54										

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CarTech® 9310, 9315	0.52	0.51										
CarTech® AerMet® 100 Alloy	5.49	4.63										
CarTech® AerMet® 310 Alloy	6.20	5.21										
CarTech® AerMet® 340 Alloy	6.51	5.48										
CarTech® AF1410	5.47	5.13										
CarTech® No. 158® Alloy	0.56	0.54										
CarTech® D6AC	0.56	0.58										
CarTech® GNB100	0.83	0.83										
CarTech® HP-9-4-20	2.26	2.15										
CarTech® HP-9-4-30	2.13	2.03										
CarTech® HTC	0.38	0.40										
CarTech® HY180	3.58	3.38										
CarTech® HYTUF	0.50	0.51										
CarTech® L-6305	0.60	0.61										
CarTech® NiMark® Alloy 250	3.91	3.43										
CarTech® NiMark+A273 Alloy 250-LR	3.91	3.43										
CarTech® NiMark® Alloy 300	4.38	3.82										
CarTech® Nitralloy 135	0.36	0.38										
CarTech® Nitralloy N	0.50	0.51										
CarTech® PremoMax® Alloy	0.73	0.71										
CarTech® PremoMet® Alloy	0.65	0.63										
CarTech® QM54	3.83	3.63										
CarTech® UT-18	0.64	0.65										
CarTech® UT-19	0.53	0.54										

SPECIALTY ALLOYS

Alloy Description	Dec'18	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
CarTech® AEREX	26.24	24.69										
CarTech® JETHETE	1.00	0.96										
CarTech® QS53	4.59	4.29										
CarTech® XM-27	0.90	0.86										

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Alloy Description

Dec'18 Jan Feb Mar Apr May Jun Jul Aug Sep Oct Nov

SPECIAL PURPOSE ALLOYS

Alloy Description

CarTech® 180 Alloy	2.75	2.77											
CarTech® CBX Cupron® Alloy	2.98	2.95											
CarTech® Cupron® Alloy	2.98	2.95											
CarTech® Evanohm® Alloy R	2.83	2.66											
CarTech® Manganin 13	2.43	2.48											
CarTech® NIAL Alloy	3.38	3.23											
CarTech® NIAL Alloy / Low Resistivity NIAL	3.38	3.23											
CarTech® PCLW-SNX Alloy	2.51	2.52											
CarTech® Tophel® Alloy	3.30	3.13											
CarTech® Tophet® Alloy A	3.06	2.88											
CarTech® Tophet® Alloy C	2.35	2.23											

VALVE STEELS

Alloy Description

CarTech® 31V (Pyromet® 31V)	2.85	2.80											
CarTech® 751 (Pyromet® 751)	2.42	2.33											
CarTech® 80A (Pyromet® 80A) Valve	2.78	2.68											

HIGH SPEED STEELS (not applicable to powder products)

Alloy Description

CarTech® M1 - Tatmo	2.60	2.55											
CarTech® M2 - Double 6	4.06	3.89											
CarTech® M2 - Double 6-XL	4.06	3.89											
CarTech® M2 - HS29	3.90	3.74											
CarTech® M2 - HS29-XL	3.90	3.74											
CarTech® M3I - Corsair	4.21	4.04											
CarTech® M3II - Crusader	4.62	4.42											
CarTech® M4 - Stark	4.94	4.73											

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CarTech® M7 - Tatmo-VN	3.27	3.18										
CarTech® M11 - Vancomo	3.02	2.93										
CarTech® M33 - Kelvan	5.13	4.90										
CarTech® M35 - HS 105	5.24	4.98										
CarTech® M42 - Dynamax	5.03	4.80										
CarTech® M50 - CM-50	1.66	1.62										
CarTech® M51	8.23	7.77										
CarTech® M52 - CM52	3.28	3.15										
CarTech® T15 - Dynavan	8.30	7.83										
CarTech® Abscido	3.08	2.95										
CarTech® Supersaw	4.14	3.92										

TOOL STEELS (not applicable to powder products)

Alloy Description	Dec'18	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
CarTech® A2 - Select-B	0.72	0.70										
CarTech® A6 - Lesco A6	0.52	0.51										
CarTech® A7 - BR-3	3.69	3.51										
CarTech® A7 - Brickmold	3.74	3.56										
CarTech® A8 - MGR	1.14	1.10										
CarTech® A8+ - MGR-MQ	1.14	1.10										
CarTech® A9 - Mazeman	1.38	1.32										
CarTech® A10 - Graph-Air	0.63	0.62										
CarTech® A18 - Whitebear	2.15	2.06										
CarTech® D2 - Olympic	1.20	1.15										
CarTech® D3 - GSN	0.66	0.63										
CarTech® D4 - GSN+Mo	0.95	0.91										
CarTech® D5 - Riptide	1.39	1.31										
CarTech® D7 - BR-4	3.42	3.25										
CarTech® H10 - Dart	0.90	0.88										
CarTech® H11 - Dycast	0.92	0.89										
CarTech® H11+ - Dycast-VAR	0.92	0.89										

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CarTech® H12 - L.P.D.®	1.16	1.12										
CarTech® H13 - VDC®	1.29	1.24										
CarTech® H13+ - VDC-MQ	1.29	1.24										
CarTech® H13++ - VDC-RF	1.22	1.18										
CarTech® H13-FM - Viscount	1.29	1.24										
CarTech® H14 - Lumdie	1.50	1.43										
CarTech® H19 - Lesco19	4.21	3.97										
CarTech® H21 - CLW	3.05	2.89										
CarTech® H26 - H26 Mod	5.94	5.62										
CarTech® H43 - Lesco 43	2.95	2.87										
CarTech® L6 - Montana	1.53	1.46										
CarTech® O1 - Badger	0.49	0.48										
CarTech® O6 - Graph-Mo	0.39	0.38										
CarTech® O7 - Lesco O7	0.75	0.72										
CarTech® S1 - XL®-Chisel	1.07	1.02										
CarTech® S2 - Trident	0.58	0.57										
CarTech® S4 - Damascus	0.35	0.34										
CarTech® S5 - Lanark	0.72	0.70										
CarTech® S7 - Bearcat	0.59	0.58										
CarTech® S7+ - S7-MQ	0.59	0.58										
CarTech® CAT4039	0.99	0.97										
CarTech® Chipper	0.93	0.90										
CarTech® HC-H13	1.39	1.34										
CarTech® Lescowear	2.61	2.49										
CarTech® LSC2367	1.23	1.20										
CarTech® Mandrel	0.50	0.49										
CarTech® Staminol®	0.61	0.59										
CarTech® Typlex	0.76	0.74										
CarTech® 420-FM - Saxman-FM	0.73	0.70										
CarTech® 420SS - Saxman6R	0.74	0.70										

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Conversion Services (Natural Gas Surcharges)

Alloy Description	Dec'18	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov
Process 1 - Non-Ti Air Cool	0.05	0.03										
Process 2 - Non Ti Fce Cool	0.08	0.05										
Process 3 - General Ti	0.05	0.03										
Process 4 Special Processing	0.08	0.05										
Process 5 - Machining Only	0.00	0.00										
Process 6 - Remelt Only	0.00	0.00										

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